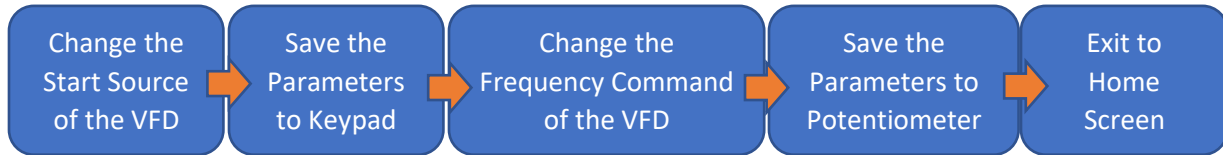


Procedure for Setting Poweflex 525 VFD to Manual mode

Process Flow:



1. Make sure that you are on the home screen and there are no errors.
2. How to set the start source to keypad:
 01. Press select (center key)
 02. Locate the PO parameters and select enter (cycle parameter types using the up and down arrow)
 03. Locate parameter PO46 (Start Source)



- i. Use the up and down arrows to cycle to the number 1 (Keypad)
 1. Selection 5(ethernet) is the default it should be placed back on this setting using the same steps to properly communicate with the PLC.



ii. Note: moving to a parameter and waiting for approximately 2 seconds will populate the parameter description.

04. Press Enter

05. Press the escape key 3 times to go back to the home screen and save the new parameters.

3. How to set the Frequency Command to Drive potentiometer:
 01. Press Select
 02. Locate the PO parameters (cycle parameter types using the up and down arrow)
 03. Locate parameter PO47 (Frequency Command)



- i. Use the up and down arrows to cycle to the number 1 (Drive Potentiometer)
- ii. Selection 15(ethernet) is the default it should be placed back on this setting using the same steps to properly communicate with the PLC.



iii. Note: moving to a parameter and waiting for approximately 2 seconds will populate the parameter description.

04. Press Enter

05. Press the escape key 3 times to go back to the home screen and save the new parameters.